

**Introduction**

Type AQ & IQ Valve Position Monitors are designed to provide high accuracy feedback of valve position to plant control systems. These instructions outline the requirements for ensuring a long and trouble free service life from the monitors.

**Installation - Mounting**

Attach mounting plate (1) to the actuator using fasteners (2) and lockwashers (2a) provided with mounting kit (if supplied by Imtex).

Loosen indicator cover set screw (3) and rotate indicator cover (4) to desired viewing angle. Retighten set screw (3).

Rotate coupling spacer (5) and indicator drum (6) to desired position (OPEN or CLOSED appearing through indicator window).

Fit torque coupler (7) or NAMUR drive block (7a) using screw (8) supplied in kit.

Fit monitor assembly to actuator ensuring that the torque coupler/NAMUR drive block (7/7a) engages the pinion of the actuator (9). Secure the assembly using the bolts (10) and lockwashers (11) provided with the mounting kit.

Fine tune the indicator cover (4) by loosening set screw (3). Retighten set screw when completed.

Operate the actuator to ensure proper alignment between monitor and actuator. Eccentricity of the shaft must not exceed 0.25mm. If it should be necessary, re-align monitor by loosening mount bolts (10). Retighten bolts when satisfied with alignment.

**Installation - Wiring & Switch Setting**

Once the monitor is fitted to the actuator, remove cover (12). NOTE: On flameproof enclosures, the cover lock screw (13) must be loosened prior to cover removal.

Bring field wiring into the enclosure via the conduit entries (14) fitted with a suitable cable gland. Use blanking plugs to block off any un-used cable entries. NOTE: Suitable IP rated glands and plugs must be used to maintain monitor IP rating. On flameproof enclosures, only certified cable glands and blanking plugs can be used.

Connect field wiring to the terminals (15) within the enclosure according to the wiring diagram and terminal labelling.

Drive the actuator to the first required indication position and set the left switch by pushing round the lower metal shim on the shaft (16) to position in the sensor.

Repeat the process for each sensor in-turn by driving the actuator to the indication position and adjusting the appropriate shim to be positioned in the corresponding sensor.

Once completed, verify that indication is required by fully stroking the actuator. Then refit cover (12). NOTE: On flameproof enclosures, the cover lock screw (13) must be retightened.

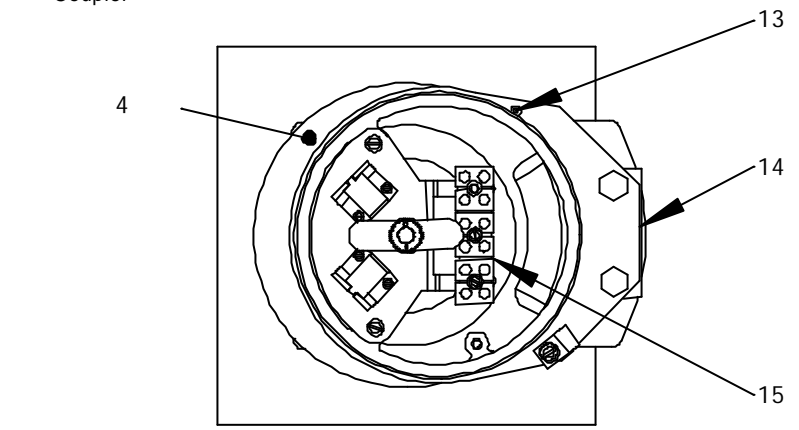
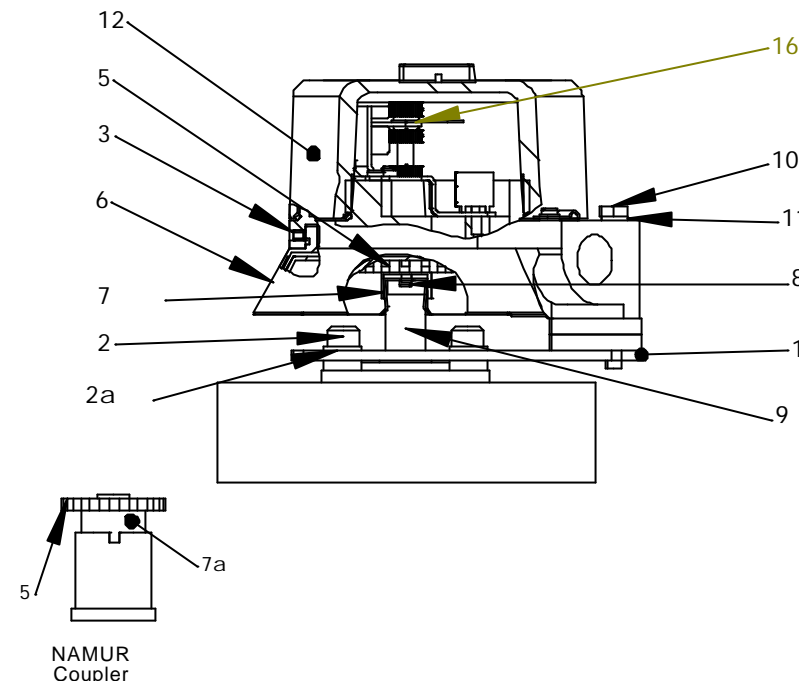
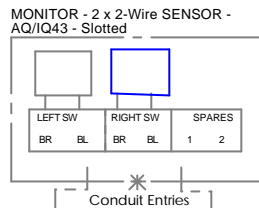
**SPECIAL CONDITIONS FOR FLAMEPROOF ENCLOSURES - ATEX**

Only certified cable glands and blanking plugs are permitted for use with ATEX certified, flameproof enclosures.

Monitor must be disconnected from the power supply and the cover screw (13) loosened before opening.

**Maintenance**

The Type AQ & IQ should offer years of reliable service, if installed correctly. However, it is advisable to check mounting screws/bolts, o-rings and terminal wiring for signs of loosening or corrosion as part of the routine plant maintenance to ensure continued trouble free operation.



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UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN MILLIMETERS  
 SURFACE FINISH:  
 TOLERANCES:  
 LINEAR:  
 ANGULAR:

TITLE:  
**Installation, Operating & Maintenance**  
  
**AQ/IQ43 - Slotted Sensor**

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DEBUR AND  
 BREAK SHARP  
 EDGES  
  
 MATERIAL:  
  
 WEIGHT(g):

DWG NO. **A190129** A4  
 SCALE:1:5 SHEET 1 OF 1

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